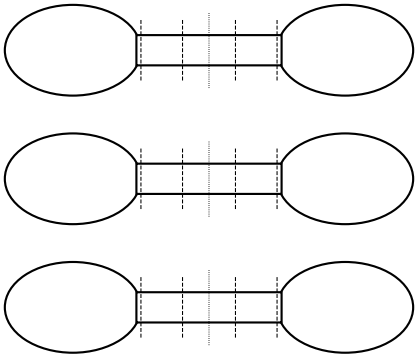
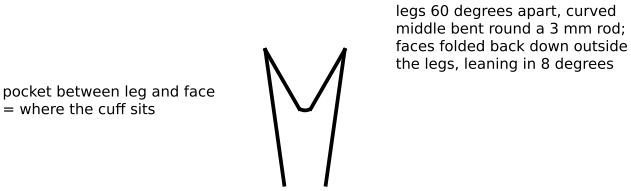
One-piece cuff button after Buchsbaum, US 1,444,023 (1923) - our sizes

1:1. Three blanks (one spare). 0.8 mm brass. Dashed lines = bend lines.



BLANK: two oval faces 18 x 12 joined edge to edge by a tongue 4 wide, 18 long

SIDE VIEW, BENT (as his Fig. 1, our angles)

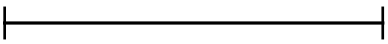


Scribe round the blank on the brass, saw just outside the line, file to it.

Bend 1: the tongue's middle round a 3 mm rod, both halves up into a V (his curved part 16 at the bottom).

Bend 2 and 3: fold each face back down outside its leg, leaning in a little.

Each cuff end sits in the pocket between a leg and its face.



50 mm: print at 100 %